

Pump/Valve Assembly for Heavy and Medium Duty Dump Trucks and Trailers



DUMP PUMP FEATURES

- ☐ Pump and cylinder protected in the "Raise" and "Neutral" position of the spool
- ☐ Manual shift, factory installed "OE" air, or "Add-on" air shifts each with full metering capabilities
- Built-in load check maintains dump body angle and is installed in the cylinder port for superior self-cleaning
- Direct mount SAE "B" 4 bolt or twin shafted remote mount with bracket
- Built-in direct acting relief valve set at factory
- 100% factory tested
- Flows of 37 and 46 GPM at 1800 RPM
- ☐ Pressures to 2500 PSI
- Speeds to 2400 RPM
- ☐ High strength alloy steel gear and shaft set
- Neutral lock-out safety cap for use with pull-out cable
- 2 line for intermittent duty or 3 line for continuous duty systems
- 2 extra long studs for easy installation of pump support bracket on direct mount
- Pressure balanced wear plates maintain high pump efficiency throughout all operating ranges





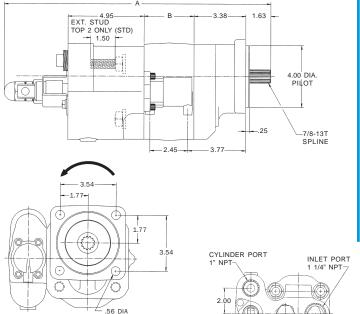


Dimensional Data (inches)



Dump Pumps are not recommended for ejector, conveyor,

or moving floor type applications; please refer to Genesis brochure (bult # 02-406G) for those type or applications



2.00 FOR 3 LINE INSTALLATION INSTALL SLEEVE HERE RETURN PORT 1" NPT (RZ-0206)

-2.55 -1.95 1.00 2.00 1.00 _.25 X 1.25 KEY LOWER RAISE .50 -1.78-1.53 3.06 5.00 \bigcirc

PORT VIEW SHOWN FOR BOTH DIRECT AND REMOTE MOUNT

Pump Code

DMD-20 16.85"

DMD-25 17.35"

<u>DMD</u> - <u>25</u> - <u>Z</u> - <u>L</u> - <u>AS</u> - <u>20</u> - <u>EB</u>

Direct Mount, SAE 4 Bolt "B"

UNIT SHOWN C.C.W

Α

В

2.75"

3.25"

2.0" Gear / 37 GPM at 1800 RPM

2.5" Gear / 46 GPM at 1800 RPM

2 Line (Without 3 Line Sleeve)

3 Line (With 3 Line Sleeve) Ζ

Left Hand Rotation

Right Hand Rotation R

Extended Stud Orientation Top Two (Std.) Delete EB **Bottom Two** EL Left Side Right Side ER All four E4 Relief Valve Setting 20 2000 PSI 25 2500 PSI

DM-512-20 16.35"

DM-640-25 16.85"

В

2.75"

3.25"

<u>DM - 640 - 25 - ZR - M - T - 200</u>

Remote Mount

512-20 In.3 x 100 / 2.0" Gear / 37 GPM at 1800 RPM 640-25 In.3 x 100 / 2.5" Gear / 46 GPM at 1800 RPM

2 Line (Without 3 Line Sleeve)

3 Line (With 3 Line Sleeve)

Valve Orientation

Left Side

Right Side (Std.)

Relief Valve Setting

Air Shift

Manual Shift

2000 PSI 200 2500 PSI 250

AS

MS

Т Manual Shift AS "OE" Air Shift

M With Mounting Bracket (Std.)

Without Mounting Bracket